



Zenite® 7244

Celanese Corporation - Liquid Crystal Polymer

Sunday, November 3, 2019

General Information

Product Description

Zenite® 7244 is a 40% glass mineral reinforced liquid crystal polymer resin with a high heat deflection temperature of 295C, high flow and good flatness.

General

Material Status	• Commercial: Active
Availability	• Africa & Middle East • Europe • Asia Pacific • Latin America • North America
Filler / Reinforcement	• Glass\Mineral, 40% Filler by Weight
Features	• High Flow
RoHS Compliance	• Contact Manufacturer

ASTM & ISO Properties ¹

Physical	Nominal Value	Unit	Test Method
Density	1.73	g/cm ³	ISO 1183
Molding Shrinkage			ISO 294-4
Across Flow	0.50	%	
Flow	0.10	%	
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	2.03E+6	psi	ISO 527-2/1A
Tensile Stress (Break)	16700	psi	ISO 527-2/1A/5
Tensile Strain (Break)	1.4	%	ISO 527-2/1A/5
Flexural Modulus (73°F)	1.64E+6	psi	ISO 178
Flexural Stress (73°F)	26100	psi	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength (73°F)	4.3	ft-lb/in ²	ISO 179/1eA
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature (264 psi, Unannealed)	563	°F	ISO 75-2/A
CLTE - Flow	3.3E-6	in/in/°F	ISO 11359-2
CLTE - Transverse	2.3E-5	in/in/°F	ISO 11359-2
Electrical	Nominal Value	Unit	Test Method
Comparative Tracking Index	200	V	IEC 60112
Flammability	Nominal Value	Unit	Test Method
Flame Rating (0.014 in)	V-0		UL 94

Processing Information

Injection	Nominal Value	Unit
Drying Temperature	302	°F
Drying Time	3.0	hr
Suggested Max Moisture	0.010	%
Hopper Temperature	68 to 86	°F
Rear Temperature	671 to 689	°F
Middle Temperature	680 to 698	°F
Front Temperature	680 to 698	°F

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Injection	Nominal Value	Unit
Nozzle Temperature	680 to 698	°F
Processing (Melt) Temp	680 to 698	°F
Mold Temperature	176 to 248	°F
Back Pressure	< 435	psi

Injection Notes

Feeding zone temperature: 40 to 60°C
Zone4 temperature: 360 to 370°C

Notes

¹ Typical properties: these are not to be construed as specifications.